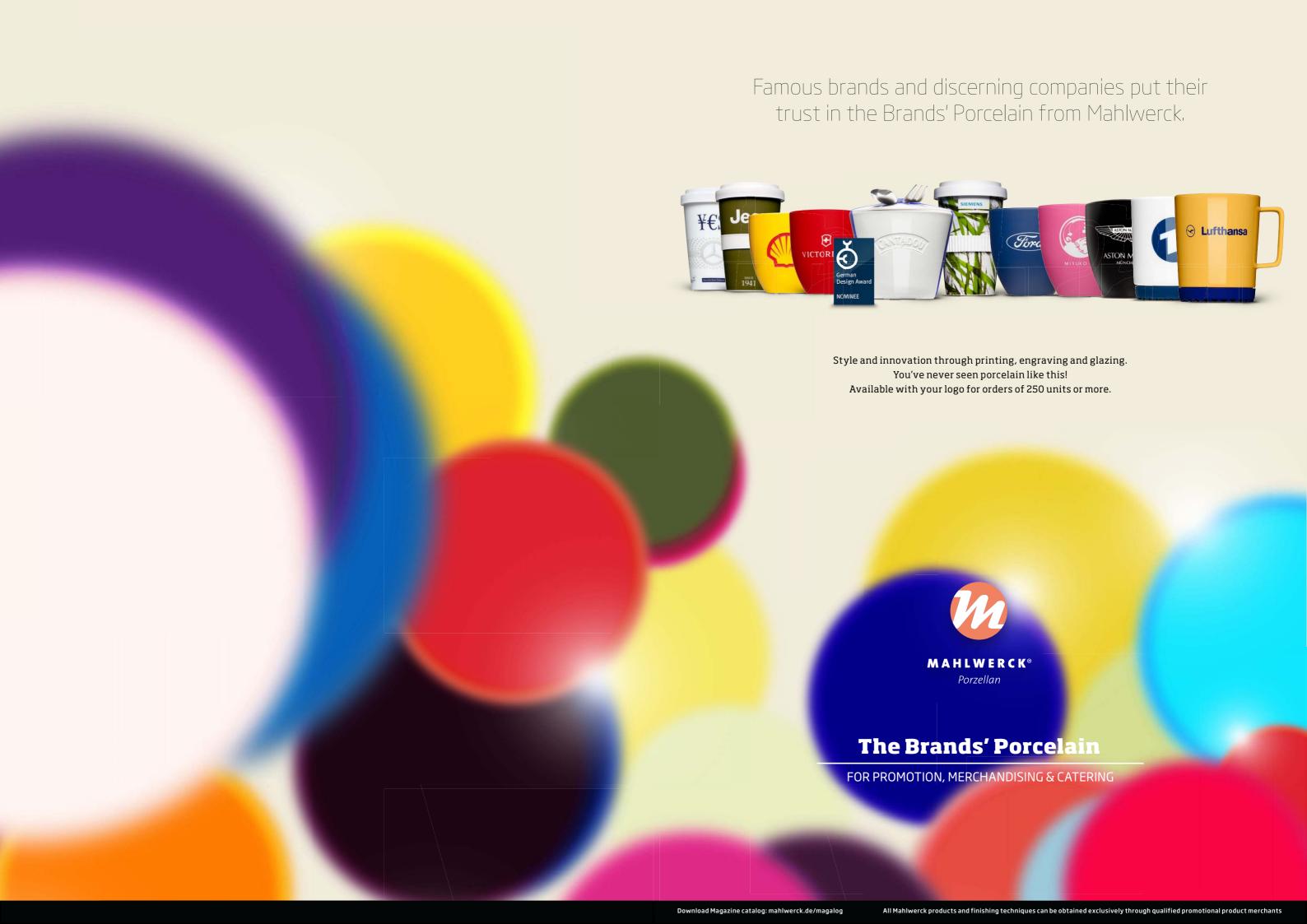
CATALOG

15/16

The Brands' Porcelain

FOR PROMOTION, MERCHANDISING & CATERING



NOVELTIES 2015

Here's What's New

Innovation keeps the world moving and when it comes to porcelain, you can always find something new for the B2B segment!



The adaptability of cork makes it ideal for combination with porcelain. The **CorkMug** is a cup with a completely new material mix that is perfectly-suited to communicate a sustainable and environmentally-friendly image. The design draws from current trends, yet remains timeless. The removable cork base provides outstanding heat protection and is gentle on high-quality surfaces. The porcelain can be finished with all Mahlwerck techniques. The CorkMug was developed in-house and is only available from Mahlwerck.





Lovely examples of various Mahlwerck finishing techniques:

the Ford Espresso

Collection

TOM is the ideal startup set. The timeless, harmonious design fits with every corporate identity. Mahlwerck engraving is already possible beginning at 150 units as a total order – in other words, adding up all elements!

Softpad Bowl is an expansion for the Softpad Mug, which already took a trip around the world in 2011 when it was featured in the "Design from Germany" traveling exhibition. Very popular in vibrant Pantone colors! With the option of selecting the color of the pads, it's also extremely effective as an advertising object.

PORCELAIN

NOVELTIES 2015



Make the world a more colorful place! The "ME" mug is now available with a trendy transparent handle in five new standard colors!



The wide, ergonomic handle of **Shape 148** is ideal for handle printing.



Often in demand, now it's here: **MuesliBowl** is great for muesli or snacks. Available in the popular classic design and featuring the best quality



The Mahlwerck team is also known for its love of music. **BloomBox**, a speaker in the shape of a flower, is long overdue.

Because porcelain ensures low resonance, it is also used for highend speakers. And this especially small speaker comes at a price that fits everyone's budget!





More heat protection, ergonomically designed for the entire hand: **Coffee2Go Wave** is the new addition to the Coffee2Go family from Mahlwerck, the inventor of the Coffee2Go in porcelain!

William Tell would've been impressed. Now nobody else will have to risk their head. In addition to holding other (round) pieces of fruit, the **Apple Tablet** is also perfectly-suited as a decorative tray for holding paper clips and other knick-knacks





4-color printing in offset quality, but on porcelain with 9-color printing

in photorealistic quality. Virtually every true color can be simulated through the color separation of cyan, magenta, yellow and key (black). Magazines, books, brochures and even this Magalog put their trust in this "super standard" of the printing in-

However, the advantage of paper is that the colors only need to dry - unlike ceramic colors, which have to be fired at temperatures of at least 800°! This is where the problems start with the pigments cyan and magenta: They aren't particularly heat-resistant and become sallow. In other words, both colors have to be replaced. In practice, this only works with a simulation of cyan and magenta from additional special colors. When printing on porcelain, three additional colors (7-color printing) are necessa-

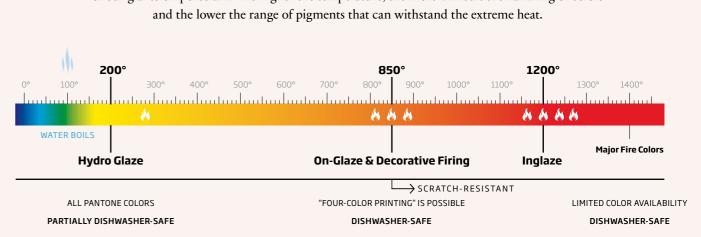
ry. Other special colors are also possible. This means additional printing passes and higher expenditures in the preliminary printing stages.

The exact result can only be decided in the preliminary printing stages. This is why extensive experience is necessary and it's also the reason why the precise printing costs can only be provided after the motif has been selected!

It's true that printing on porcelain is costly. But it's worth it! Cups and mugs are indispensable promotional items!

THE FIRING TEMPERATURES

of our glazes on porcelain. The higher the temperature, the more difficult the handling of colors







Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- ✓ Exterior base label



Bone China

Capacity	0,351
Height	110 mm
Diameter	80 mm
Weight	220 g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer decoration standard,



Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- ✓ Exterior base label



Bone China

Capacity	0,401
Height	115 mm
Diameter	95 mm
Weight	240 g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer decoration standard,

Porcelain	
Capacity	0,321
Height	100 mm
Diameter	82 mm
Weight	280 g

Current pricelist can be found at www.mahlwerck.de/downloads



Hydroglaze, standard print, 1 color





Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- □ Interior base printing
- Exterior base label



Available decoration areas

- ✓ Handle
- Interior side decoration
- ✓ Interior base printing
- Exterior base label



Example of use: Transfer decoration standard, 3 color with black board layer

Porcelain

Capacity	0,351
Height	95 mm
Diameter	85 mm
Weight	340g

Current pricelist can be found at www.mahlwerck.de/downloads







Porcelain	
Capacity	0,351
Height	101 mm
Diameter	98 mm
Weight	340g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer decoration standard, 9 color, full decoration and Interior side decoration





Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- ✓ Interior base printing
- Exterior base label



Available decoration areas

- ✓ Handle
- Interior side decoration
- Interior base printing
- ✓ Exterior base label



Porcelain

Capacity	0,331
Height	102 mm
Diameter	94 mm
Weight	285 g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer decoration standard,







Porcelain

Capacity	0,401
Height	100 mm
Diameter	98 mm
Weight	350g

Current pricelist can be found at www.mahlwerck.de/downloads



Exterior base label

Porcelain	
Capacity	0,321
Height	105 mm
Diameter	83 mm
Weight	300g

Current pricelist can be found at







Available decoration areas

✓ Handle

✓ Interior side decoration

Interior base printing

Exterior base label



Porcelain

Capacity	0,231
Height	80 mm
Diameter	80 mm
Weight	200 g

Current pricelist can be found at www.mahlwerck.de/downloads



0,401
100 mm
100 mm
360g





Available decoration areas

- ✓ Handle
- Interior side decoration
- Interior base printing
- Exterior base label



Example of use: Transfer decoration standard, partial decoration, 2 color



Bone China

Capacity	0,301
Height	105 mm
Diameter	87 mm
Weight	200 g

Current pricelist can be found at www.mahlwerck.de/downloads

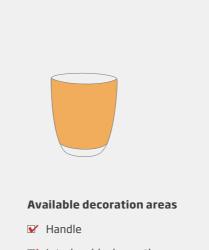






Available decoration areas

- ✓ Handle
- Interior side decoration
- □ Interior base printing
- Exterior base label



- ✓ Interior side decoration
- □ Interior base printing
- Exterior base label



Bone China

Capacity	0,321
Height	100 mm
Diameter	87mm
Weight	180g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transferdruck, 4 color, full circular decoration,

»Doming«

Porcelain	
Capacity	0,401
Height	109 mm
Diameter	90 mm
Weight	340g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Doming 4 color





verfügbare Dekorflächen

- ✓ Handle
- ✓ Interior side decoration
- □ Bodendruck innen
- Exterior base label
- ✓ Doming

4 Color printing from 150 pieces in 14 working days

»Muesli Bowl«



Porcelain	
Capacity	0,351
Height	73 mm
Diameter	128 mm
Weight	313g

Current pricelist can be found at www.mahlwerck.de/downloads



Porcelain	
Capacity	0,381
Height	100 mm
Diameter	90 mm
Weight	275 g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer print High Level 8 color, Velvety Coating





Available decoration areas

- ✓ Handle
- Interior side decoration
- □ Interior base printing
- ✓ Exterior base label

»Me« Mug



✓ Interior side decoration

Interior base printing

Exterior base label

decoration

Handle Standard Colors

Available decoration areas

- ☐ Handle
- ✓ Interior side decoration
- ✓ Interior base printing
- ✓ Exterior base label
- ✓ Individual handle color acc. to Pantone with orders of 2000



Porcelain	
Capacity	0,301
Height	110 mm
Diameter	85 mm
Weight	312g

Current pricelist can be found at www.mahlwerck.de/downloads



11



Example of use: Transfer print High Level 8 color, Velvety Coating











339

Porcelain
Capacity 0,601
Height 105 mm
Diameter 120 mm
Weight 500 g

Current pricelist can be found at www.mahlwerck.de/downloads



Shape

340

Porcelain	
Capacity	0,301
Height	97 mm
Diameter	80 mm
Weight	240 g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Partial transfer decoration, 4 color





Available decoration areas

- ✓ Handle
- Interior side decoration
- □ Interior base printing
- Exterior base label





Available decoration areas

- Handle
- Interior side decoration
- ☐ Interior base printing
- Exterior base label

Design: Family Düsentrieb

Design: Family Düsentrieb



Shape

341

Porcelain	
Capacity	0,401
Height	109 mm
Diameter	90 mm
Weight	340g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Hydroglaze Neon with colored background engraving





Silicon Lid

for Shape 341D in individual colors custom made with 500 pieces



341D

Porcelain

Capacity	0,40
Height	109 mm
Diameter	90 mm
Weight	400 g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer decoration standard, 10 color

»Espresso2Go«

Porcelain	
Capacity	0,121
Height	75 mm
Diameter	70 mm
Weight	120g

Current pricelist can be found at www.mahlwerck.de/downloads



full transfer decoration standard.





Available decoration areas

- □ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- Exterior base label

»Coffee2Go mini«



Available decoration areas

- □ Handle
- ✓ Interior side decoration
- □ Interior base printing
- Exterior base label
- ▼ Full-surface exterior decoration



Porcelain

Capacity	0,301
Height	100 mm
Diameter	91 mm
Weight	280 g

Current pricelist can be found at www.mahlwerck.de/downloads



»Coffee2Go Thermo«

Porcelain double-walled

Capacity	0,301
Height	130 mm
Diameter	90 mm
Weight	400g

Current pricelist can be found at



Example of use: full transfer decoration High-Level,





Available decoration areas

- ☐ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- Exterior base label
- ▼ Full-surface exterior





The perfect-fitting lid is also re-sealable

»Coffee2Go«



Available decoration areas

- ☐ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- ✓ Exterior base label
- ▼ Full-surface exterior decoration

Design: Family Düsentrieb

The perfect-fitting lid is also re-sealable





Porcela	ain
c '.	

Capacity	0,421
Height	134 mm
Diameter	91 mm
Weight	380g

Current pricelist can be found at



standard, 3 color

Accessories & Specials for Coffee2Go



for 2Go-Family

- ▶ individual colors withs order of 1000+
- ▶ also available re-sealable











BANDS for the 2Go family in 4 types:

- light to strong heat protection

 available in individual colours for orders of 500+
- ▶ individual designs also available upon request; for example, car tires or country flags

 • printing on band is possible





EFFECTBAND

- ► for Shape 345
- ► on request
- ► embossing possible

FELT BAND

- ▶ for Shape 345
- ► many different colors
- ► lasercut of logo possible

LEATHER BAND

- ▶ for Shape 345
- ► colors on request
- ► embossing possible







INSULATION FOR COFFEE2GO

Converts Shape 345to a double-walled insulated mug



»Tea2Go«

345 T

Porcelain	
Capacity	0,421
Height	134 mm
Diameter	91 mm
Weight	360g

Current pricelist can be found at www.mahlwerck.de/downloads







Available decoration areas

- □ Handle
- Interior side decoration
- ☐ Interior base printing
- Exterior base label
- ✓ Full-surface exterior decoration

Available decoration areas

»CorkMug«

Shape

347

Porcelain, Cork

Capacity	0,271
Height	100 mm
Diameter	90 mm
Weight	356g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Transfer decoration standard, 1 color

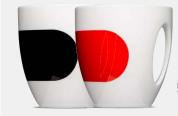
»Inside Handle«

Shape

346

0,301
101 mm
100 mm
340g

Current pricelist can be found at www.mahlwerck.de/downloads



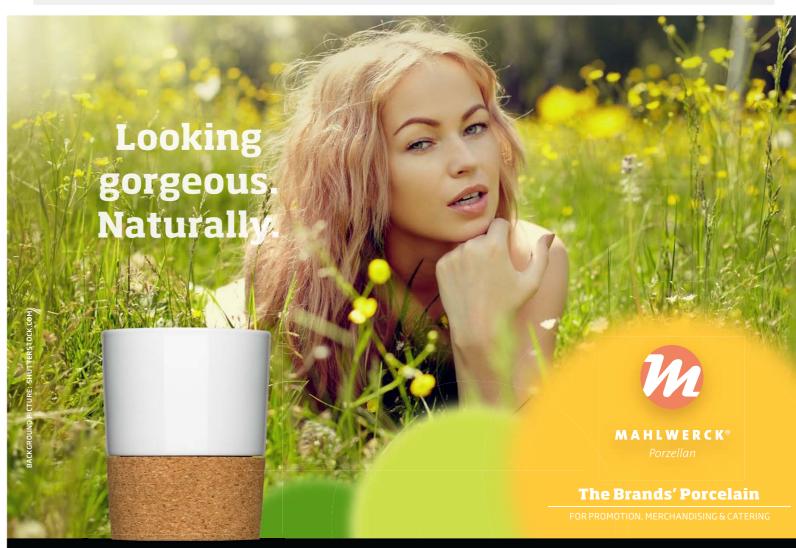
Example of use: Transfer decoration standard 1 color



Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- ✓ Exterior base label
- Exterior decoration partial surface

Design: Andrea Nimtschke



□ Handle

✓ Interior side decoration

□ Interior base printing

▼ Full-surface exterior

□ Exterior base label

decoration

Matroschka



350

Porcelain/Stainless Steel

Capacity	0,401
Height	215 mm
Diameter	80 mm
Weight	801g

Current pricelist can be found at www.mahlwerck.de/downloads

Matroschka is a thermos bottle. Quality porcelain with double-walled stainless steel cartridge.

The lid can be detached and used as a cup, but thanks to the vacuum seal effect, it remains firmly attached to





Available decoration areas

- Partial decoration on body and head
- ✓ Ceramic Glaze

Conference

Shape

351

Porcelain/Bamboo

Capacity	0,331
Height	90 mm
Diameter	97 mm
Weight	290g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Veramic Glaze with 1 color standard print



Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- ✓ Interior base printing
- Exterior base label
- ✓ Bamboo tray optional



Softpad Mug

Shape

352

Porcelain/Silicon

Capacity	0,301
Height	105 mm
Diameter	84 mm
Weight	320 g

Current pricelist can be found at www.mahlwerck.de/downloads

Design: Family Düsentrieb



Example of use: partial transfer decoration standard, 1 color





Available decoration areas

- ✓ Handle
- Interior side decoration
- ☐ Interior base printing
- Exterior base label



Softpad M ini

Shape

353

Porcelain/Silikon

Capacity	0,101
Height	85 mm
Diameter	60 mm
Weight	140g

Current pricelist can be found at

Design: Family Düsentrieb



Example of use: full transfer decoration standard with Logo Engraving





Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- ☐ Interior base printing
- ✓ Exterior base label



Softpad Bowl



Shape

354

Porcelain, Silikon Pad

Capacity	0,351
Height	75 mm
Diameter	128 mm
Weight	326 g

Current pricelist can be found at



Available decoration areas

☑ Interior side decoration

✓ Interior base printing

Exterior base labelFull-surface exterior decoration

□ Handle





Bone China

Capacity 0,251 Height 58 mm Diameter 91 mm Weight 340g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: Cup Transfer decoration standard, 1 color, Saucer Nanometall

Smoothie2Go

Glass	
Capacity	0,421
Height	134 mm
Diameter	91 mm
Weight	440g

Current pricelist can be found at



Recommended finishing: Logo Engraving



Available decoration areas



✓ Interior side decoration

✓ Interior base printing

Exterior base label



Conference Tea

Porcelain	
c '.	

Capacity	0,201
Height	58 mm
Diameter	91 mm
Weight	365g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: partial transfer decoration standard, 1 color

Shape

465

Porcelain double-walled

Capacity	0,301
Height	130 mm
Diameter	90 mm
Weight	400g

Current pricelist can be found at www.mahlwerck.de/downloads





Double-walled thermo mug with lid of porcelain. (resealable Mahlwerck 2Go lid optional available)



Available decoration areas

- □ Handle
- Interior side decoration
- □ Interior base printing
- ✓ Exterior base label
- Full-surface exterior decoration



Shape

466

Porcelain, Stainless Steel

Capacity	0,401
Height	180 mm
Diameter	82mm
Weight	389g

Current pricelist can be found at www.mahlwerck.de/downloads

Double walled thermo mug, of porceain on the outer and with thermo inset of stainless steel.





Available decoration areas

- ☐ Handle
- ☐ Interior side decoration
- Interior base printing
- □ Exterior base label
- ✓ Full-surface exterior decoration



Shape

467

Porcelain, Silicon Band

Capacity	0,301
Height	123 mm
Diameter	90 mm
Weight	298 g

Current pricelist can be found at www.mahlwerck.de/downloads



»Transfer decoration standard is the best choice for special looking cappuccino cups. Personally I like them printed with some glitter ... «

Porcelain
Capacity 0,081
Height 62mm
Diameter 64mm
Weight 260g

Current pricelist can be found at www.mahlwerck.de/downloads

562



Shape

534

Porcelain
Capacity 0,091
Height 53mm
Diameter 65mm
Weight 220g

Current pricelist can be found at www.mahlwerck.de/downloads

535

Porcelain
Capacity 0,101
Height 70mm
Diameter 60mm
Weight 300g

Current pricelist can be found at www.mahlwerck.de/downloads

Current pricelist can be found at www.mahlwerck.de/downloads





uelle Preise unter erck.de/preisliste
Porcelain
Capacity 0,201

 Capacity
 0,201

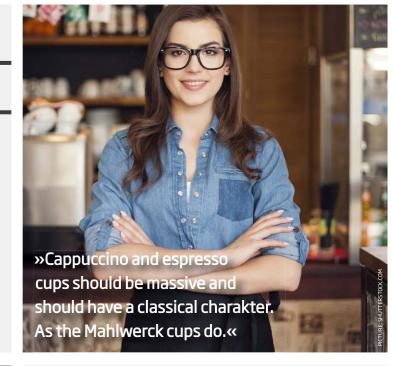
 Height
 71mm

 Diameter
 88mm

 Weight
 380g

563





Shape

536

Porcelain
Capacity 0,221
Height 63mm
Diameter 95mm
Weight 460g



Current pricelist can be found at www.mahlwerck.de/downloads

Porcelain
Capacity 0,301
Height 80 mm
Diameter 108 mm
Weight 600 g

»Easy and simple, appealing from a cost perspective and beautifully printed!!«

Aktuelle Preise unter www.mahlwerck.de/preisliste

Porcelain

Capacity 0,301

Height 76mm

Diameter 106mm

Weight 550g



Porcelain Capacity 0,401 100 mm Height 98 mm Diameter Weight 350g scratch-resistant and dishwasher-safe

Recommended finishing:: Logo Engraving

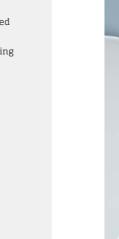


Current pricelist can be found at

Porcelain Capacity 0,401 Height 100 mm 98 mm Diameter Weight 350g scratch-resistant and dishwasher-safe

Recommended finishing:: Logo Engraving







Porcelain 0,401 Capacity Height 100 mm Diameter 98 mm Weight 350g scratch-resistant and dishwasher-safe

Current pricelist can be found at

Recommended finishing:: Logo Engraving



Ceramic Glaze in 3 Standard Colors

Available decoration areas

- ✓ Handle
- ✓ Interior side decoration
- Exterior base label





- ✓ Interior base printing



Porcelain

Capacity

Diameter

Height

Weight

Porcelain

Capacity

Height

0,101

60mm

Porcelain 0,201 Capacity Height 70 mm Diameter 81 mm Weight 220g



Porcelain 0,401 Capacity 123 mm Height Diameter 85 mm Weight 325g



Current pricelist can be found at

Porcelain Height Diameter



Current pricelist can be found at





0,321 105 mm 84 mm

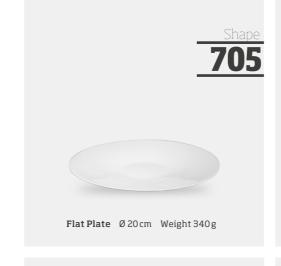
320g



Porcelain 226 mm Breite 152mm Tiefe 480g Weight

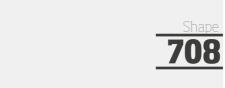
Current pricelist can be found at





























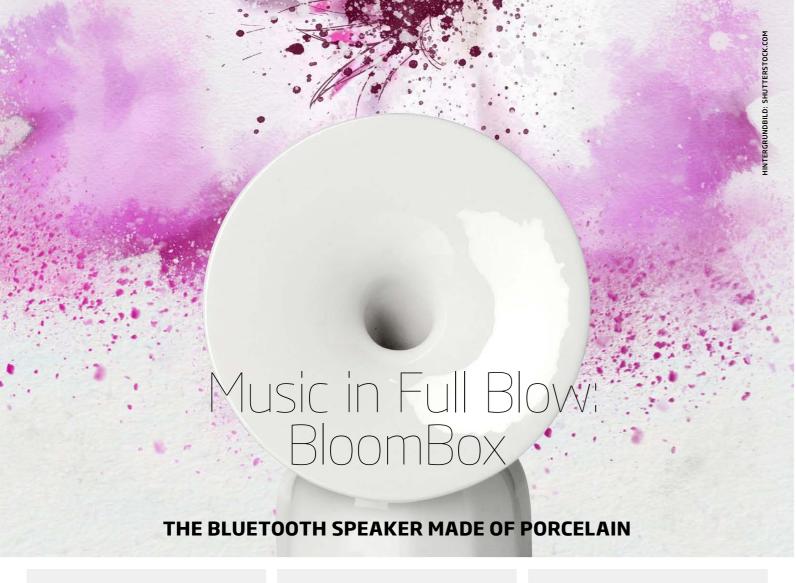




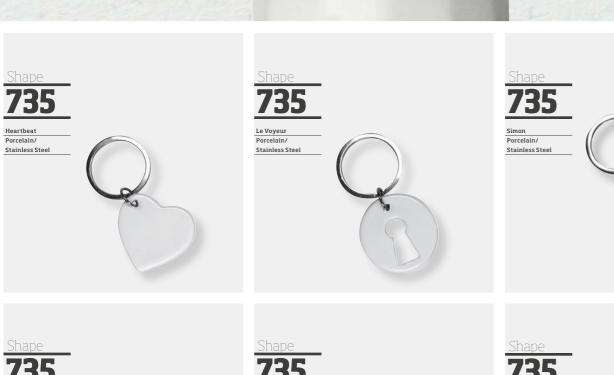






















4-piece Porcelain Set

Shape

747

Porcelain	
Width	213 mm
Length	105 mm
Weight (with spoon)	344g

Current pricelist can be found at www.mahlwerck.de/downloads





Porcelain	
Capacity	0,301
Height	103 mm
Diameter	82 mm
Weight	260 g

Current pricelist can be found at www.mahlwerck.de/downloads







Available decoration areas

- ✓ Handle
- Interior side decoration
- ☐ Interior base printing
- Exterior base label



Exterior base label

only with partial decoration

Porcelain

Capacity	0,351
Height	104 mm
Diameter	97 m m
Weight	325g

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: full transfer decoration standard, 2 color

Porcelain	
Capacity	0,301
Height	105 mm
Diameter	83 mm
Weight	240g

Current pricelist can be found at www.mahlwerck.de/downloads



40

Example of use: full transfer decoration standard,





Available decoration areas

- ☐ Handle
- Interior side decoration
- ☐ Interior base printing
- ✓ Exterior base label



Porcelain

Capacity	0,251
Height	103 mm
Diameter	82mm
Weight	280g

incl. spoon of stainless steel

Current pricelist can be found at www.mahlwerck.de/downloads



Example of use: partial transfer decoration 2 color, Design: Family Düsentrieb

Shape **G201**

(Glass	
(Capacity	0,271
]	Height	127 mm
]	Diameter	75 mm
1	Weight	300 mm

Current pricelist can be found at

Small Latte Macchiato Glass, beveled

Shape

G202

Glass	
Capacity	0,401
Height	134 mm
Diameter	83 mm
Weight 280mm	
Current pricelist can be found at www.mahlwerck.de/downloads	

Large Latte Macchiato Glass, beveled



Water Glass, cylindrical

IDEAS & GIFT-SETS

202

 Glass

 Capacity
 0,261

 Height
 137 mm

 Diameter
 60 mm

 Weight
 200 mm

Current pricelist can be found at www.mahlwerck.de/downloads

TOM Starter Set:

1 x Sugar Bowl
1 x Creamer
6 small & 6 large Plates
6 Bowls
6 Espresso Cups
6 Cappuccino Cups







Thinking of a complete gift-set? We provide you not only with refined porcelain but also with the full range from idea to print to distribution.

Tailoring, packaging, personalising and shipment. From one recipient to 10,000 – we take care of that for you

the new Christmas set with its premium designed gift box drawer is a great example. The design of the mugs and cups is choosen carefully to serve the whole year as a tasteful present.

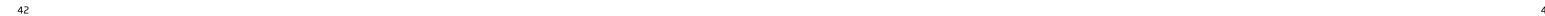














in standard boxes. But every once in a while, you also need special



in a premium quality slip lid box



Set of 2 Espresso Cups in a premium quality box



Set of 4 Espresso Cups in a practical, space saving box



Gift Box, stollen cake & Coffee2Go with see-through window



Gift Box, stollen cake & Coffee2Go



Standard





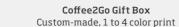


Custom-made













Box of six Standard



Standard

Standard









Custom-made, 4 color offset print

CLASSIC

LOGO ENGRAVING

POSITIVE ENGRAVING

COLORED BACKGROUND









ADVANTAGES

MAHLWERCK

FINISHINGS

- ▶ possible on all porcelain designs and glasses
- ▷ also possible on the handle
- ▷ completely scratch-resistant and dishwasher-safe
- ▶ looks particularly sophisticated
- ▷ reverse relief effect with a positive engraving
- ▷ low costs, therefore outstanding cost-effectiveness



▶ engraving is only possible on the exterior



- ▶ with orders of 250+
- ▷ our standard prices are based on an engraving surface area of $20\,cm^2$
- ▷ larger surface areas, even all-round, are possible







ADVANTAGES

- ▶ possible on all porcelain designs and glasses
- ▷ completely scratch-resistant and dishwasher-safe
- ▷ looks particularly sophisticated
- ▷ reverse relief effect with a positive engraving
- ▷ low costs, therefore outstanding cost-effectiveness

LIMITATIONS

▶ engraving is only possible on the exterior

OPTIONS

- ▷ with orders of 250+
- ▷ our standard prices are based on an engraving surface area of $20\,\text{cm}^2$
- ▷ larger surface areas, even allround, are possible







ADVANTAGES

- ▶ heightens the effect of white logo engraving
- ▷ all Pantone® or HKS® colours are available
- ▷ also possible on the handle
- ▷ dishwasher-safe

LIMITATIONS

▶ hydro glaze is not 100% scratchresistant and as a result not appropriate for demanding everyday catering use

OPTIONS

- ▷ on orders of 250+
- ▷ all Pantone® or HKS® colours, metallic, gold and silver colours



in jeder Stadt zur Stelle







HYDROGLAZE

WITH PRINT

AS BLIND EMBOSSING

WITH COLOURED BACKGROUND



WITH LOGO ENGRAVING







ADVANTAGES

- ▷ all Pantone® or HKS® colours are available
- ▷ perfect illustration of corporate identity
- ▷ strong colour effect, combined with the elegant engraving print
- ▷ colour glaze is water-based
- ▷ completely free of harmful substances and suitable for food
- ▷ dishwasher-safe

LIMITATIONS

⊳ hydro glaze is not 100% scratchresistant and as a result is not appropriate for demanding everyday catering use

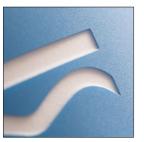
OPTIONS

48

- ▷ all Pantone® or HKS® colours, metallic, gold and silver colours
- ▷ silk-matt or high-gloss surfaces
- ▷ coloured background engraving also possible









ADVANTAGES

- ▶ heightens the effect of white logo engraving
- ▷ all Pantone® or HKS® colours are available
- ▷ dishwasher-safe

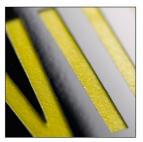
LIMITATIONS

⊳ hydro glaze is not 100% scratchresistant and as a result not appropriate for demanding everyday catering use



- ▷ on orders of 250+
- ▷ all Pantone® or HKS® colours, metallic, gold and silver colours







ADVANTAGES

- ▷ all HKS® or Pantone® colours are available for the print and for the base colour
- ▶ matt and gloss surfaces are possible
- ▶ perfect illustration of corporate identity
- ▷ dishwasher-safe
- ▷ colour glaze is water-based
- ▷ completely free of harmful substances and suitable for food

LIMITATIONS

- ▶ hydro glaze is not 100% scratchresistant and as a result not appropriate for demanding everyday catering use
- ▶ finely rasterised motifs or images with colour gradients are not suitable

OPTIONS

- ▷ with orders of 250+
- ▷ all Pantone® or HKS® colours, metallic, gold and silver colours
- ▷ silk-matt or high-gloss surfaces







ADVANTAGES

- ▶ the cup is first engraved and then fully coloured with hydro glaze
- ▶ the effect is one of blind emboss-
- ▶ matt and glossy surfaces are possible
- ▷ understatement in colour
- ▷ dishwasher-safe
- ▷ colour glaze is water-based
- ▷ completely free of harmful substances and suitable for food

LIMITATIONS

- ⊳ hydro glaze is not 100% scratchresistant and as a result not appropriate for demanding everyday catering use ▶ large logos or bold typefaces are
- most effective; subtle motifs cannot be as deeply engraved and are therefore unsuitable for this technique

OPTIONS

- ▶ with orders of 250+
- ▷ all Pantone® or HKS® colours,









SPARKLY

NANOMETAL

COATING

MAGIC ENGRAVING

VELVETY



FOR ALL TYPES OF FINISHING





ADVANTAGES

▷ a logo engraving is covered with a thermo-sensitive colour, which becomes transparent when heated and thus disappears

16/61 RADIO FM

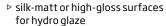
- ▶ magic colour can have any colour background in HKS® or Pantone®
- $^{\triangleright}\ completely\,free\,of\,harmful\,subs$ tances and suitable for food

LIMITATIONS

- ▶ Hydro glaze is not 100% scratch-resistant and as a result not appropriate for demanding everyday catering use
- ▷ large logos or bold typefaces are most effective; subtle motifs cannot be as deeply engraved and are therefore unsuitable for this technique
- ▶ there are no white cover colours when it is cold
- ▶ Not dishwasher-safe

OPTIONS

- ▶ with orders of 250+
- ▷ cover colour in black and dark blue, also available in special colours on request







- ▷ aesthetic enrichment of the surface of a porcelain piece with a very unusual matt quality
- ▷ amazing tactility
- ▷ great combined with logo engraving and hydro glaze
- ▷ dishwasher-safe
- ▷ attention-grabbing branding, which appeals to several senses at the same time
- ▷ possible in conjunction with decorative print



- ▷ limited scratch resistance
- ▶ lonly available full-surface on the whole cup exterior, no partial surfaces



▶ with orders of 250+



Debeka









ADVANTAGES

- ▶ metallic gloss colours full-surface on porcelain
- ▷ special light reflections
- ▷ scratch-resistant and dishwasher-safe
- ▶ attention-grabbing branding, which appeals to several senses at the same time
- ▶ possible in conjunction with decorative print



▶ hydro glaze is not 100% scratchresistant and as a result not suitable for demanding everyday catering use



- ▶ with orders of 250+
- ▶ many Pantone® metallic colours
- ▶ many gold and silver colours
- ▶ high-gloss surfaces



DWS





ADVANTAGES

- ▷ finished with a wafer-thin metallic coating
- ▷ special light reflections via reflecting surfaces
- ▷ scratch-resistant
- ▷ logo engraving as a particularly suitable style of branding
- $\, \triangleright \, \, \mathsf{possible} \, \mathsf{in} \, \mathsf{conjunction} \, \mathsf{with} \, \,$ decorative print



- ▶ not suitable for catering
- ▷ not suitable for microwaves
- ▷ 6 colour shade options, which are determined on the basis of approval samples



- ▶ with orders of 250+
- ▷ colours available are gold, silver, Bordeaux, blue, green, mother of pearl













PERSONALISATION

Conny

EXTERIOR

CERAMIC GLAZE

SWAROVSKI CRYSTALLIZED®







ADVANTAGES

- ▷ name inscription for just one item
- ▷ as print/type
- ▷ as handwriting
- ⊳ as logo engraving
- b dishwasher-safe and scratchresistant
- possible in conjunction with decorative print

LIMITATIONS

- when insripting via printing or handwriting the area for the name has to be white
- names must be supplied in vector format, otherwise additional graphic design charges apply

OPTIONS

- only smaller quantities can be personalized with the minimum order for the main finish of 250+
- ▷ no limitations with regard to the maximum order
- ▷ in conjunction with individual and/or direct dispatch







ADVANTAGES

- accents given by individual crystals or entire motifs from different-sized Swarovski crystals
- ▷ special light reflections
- dishwasher-safe, but hand washing is recommended
- ▷ pure elegance
- possible in conjunction with decorative print

LIMITATIONS

▷ relatively expensive, depending on number of crystals

OPTIONS

- ▶ with orders of 250+
- approx. 30 different crystal colours available
- ▶ 4 different crystal sizes
- ▶ possible on all porcelain designs













ADVANTAGES

 scratch-resistant and suitable for demanding everyday catering use

TMG Consultants

- $\,^{\triangleright}\,$ fired at a temperature of 850°C
- ▷ cup can be completely coloured
- ▷ dishwasher-safe
- ▶ high-gloss surfaces

LIMITATIONS

- ▷ not all colours can be used colour effect must be assessed in individual cases
- certain colours contain precious metals (e.g. many pink and magenta-like colours) and are therefore subject to a not insubstantial surcharge

OPTIONS

- ▷ with orders of 250+
- ▷ many Pantone® or HKS® colours

ADVANTAGES

- scratch-resistant and suitable for demanding everyday catering use
- ▷ fired at a temperature of 850°C
- ▷ cup can be completely coloured
- ▷ dishwasher-safe
- ▶ high-gloss surfaces

LIMITATIONS

- ▶ not all colours can be used
- ▷ colour effect must be assessed in individual cases
- certain colours contain precious metals (e.g. many pink and magenta-like colours) and are therefore subject to a not insubstantial surcharge

OPTIONS

- ▶ with orders of 250+
- ▶ many Pantone® or HKS® colours





PANTONE® 21C

PANTONE® 186C

PANTONE® 4965C

SCHWARZ

PANTONE® 2905C

PANTONE® 295C

PANTONE® 373C

PANTONE® 364C

PANTONE® 109C



EFFECTS

HIGH LEVEL

STANDARD

TRANSFER PRINTING

KROKO

SPECIAL PRINTING & ENGRAVING



ADVANTAGES

- ▷ brilliant photo-realistic motifs in offset quality
- ▷ gold and silver also available as real precious metal preparations
- ▷ dishwasher-safe
- ▷ scratch-resistant and durable
- ▶ free from harmful substances (inspection certificate by Hansecontrol available on request subject to a charge)
- ▷ combination of high-gloss and silk-matt decoration elements possible

LIMITATIONS

- ▶ not all HKS® or Pantone® colours are possible
- ▷ certain colours contain precious metals (e.g. many pink and magenta-like colours) and are therefore subject to a not insubstantial surcharge
- ▷ not suitable for coloured porcelain glazes
- ▶ outstanding print quality only possible with very high-resolution print data













ADVANTAGES ▶ all surfaces of a cup are printable

- ▷ gold and silver also available as
- real precious metal preparations
- ▷ scratch-resistant and dishwasher-safe
- ▷ free from harmful substances (inspection certificate by Hansecontrol available on request subject to a charge)
- ▶ well suited for full-tone colour line print motifs

LIMITATIONS

- ▷ not all HKS® or Pantone® colours are possible
- ▷ certain colours contain precious metals (e.g. many pink and magenta-like colours) and are therefore subject to a not insubstantial surcharge
- ▷ less suitable for photo-realistic
- ▷ optimum colour transfer is only on white porcelain

OPTIONS

- ▷ with orders of 250+
- ▶ full-surface decoration or only













ADVANTAGES

- ▷ an abloutely new glaze
- ▷ combines metallic effect with a reptile pattern
- ▷ colour glaze is water-based
- ▷ completely free of harmful substances and suitable for food

LIMITATIONS

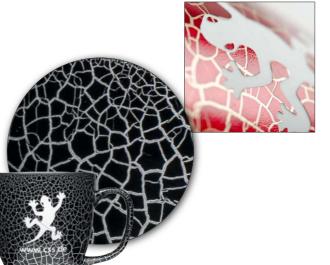
- ▶ hydro glaze is not 100% scratchresistant and as a result is not appropriate for demanding everyday catering use
- ▶ time consuming process that uses three glaze layers
- ▷ not every color is possible ▶ hand washing only

OPTIONS

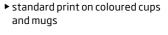
- ▷ many Pantone®-, HKS-, metallic-, gold- and silver colors
- ▷ silk-matte or high-gloss surfaces
- ▷ coloured background engraving also possible







PRINTING ON HANDLE ▶ with transfer decoration standard on white cups and mugs





ENGRAVING ON HANDLE

- ► Logo Engraving classic
- ► colored Logo Engraving



INSIDE PRINT

- ► Transfer decoration standard
- ► Interior side decoration
- ► Interior base printing



INSIDE PRINT ON CERAMIC GLAZE

- ► Interior side decoration
- ► Interior base printing
- ► standard print



GLOSSY ON MATTE

- ▶ only on the exterior
- ▶ via Transfer print standard



THAT'S THE WAY IT IS ...

GENERINFORMATION



Base label

Our porcelain comes standard with a Mahlwerck base label, unless expressly agreed otherwise in writing.

Data and Templates

Logo engraving:

Vector data (Illustrator) Fonts converted to paths

Line printing:

Vector data (Illustrator) Fonts converted to paths

For transfer decoration high level:

High-resolution TIFF files, uncompressed or Vector data (Illustrator) Fonts converted to paths

Color variations

Print colors are technically different from glaze colors. Slight variations between glaze and print colors are to be expected. Certain colors or motifs may vary slightly between the proof and the order, and this must be accepted. With respect to porcelain with standard colored glazes, there may be color variations between individual production batches.

Health-Care

Our porcelain is dishwasher- and microwave-safe, unless other-

Upon request and for an additional cost, we will provide a Health-Care Certificate - with which we can demonstrate compliance with the applicable pollutant emission regulations - for all shapes and designs.

This official certificate must be requested separately for every production, every order, every batch and has a processing time of about three weeks.

Notes

We reserve the right to slight variations in dimension and color, as well as the availability of individual items. The terms and conditions of Mahlwerck Porzellan GmbH apply for all businesses.

All prices are subject to changes without prior notification.

Sales are made exclusively through qualified promotional item wholesale.

MAHLWERCK IN DETAIL

Perpetually in Motion with New Ideas

Mahlwerck Porcelain is a refined, vibrant and innovative manufacturer of promotional porcelain. The owners Heike Hampel-Rudolph and Tobias Köckert bring years of experience to a business that they learned from the ground up.

Nearly hundred co-workers design and produce the high quality promotional porcelain in all its variations and distribute it all over the world. The company is known for accuracy and a highly-developed sense of aesthetic and quality standards, along with nearly twenty years of experience and industrial

Nearly 5 million promotional mugs per year serve as essential advertising media. They communicate brand images and lead to fast and successful brand recognition. At the same time, they are a globally successful brand ambassador for thousands of companies.

The Brands' Porcelain!

Innovative product ideas paired with state-of-the-art refinement technologies make promotional porcelain not only individual but absolutely unique.

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